

## Certificate

of constructor's qualification for welding steel constructions acc. to DIN 18800-7:2008-11

### Class E

Dem Unternehmen  
It is hereby certified that the company

SIAG Stahlbau Ruhland GmbH & Co. KG

Wird für den Schweißbetrieb  
In the plant

01945 Ruhland, Dresdener Straße 27 a

disposes of the necessary specialists and appliances, to carry out welding on primary structural steel elements in the following fields of applications:

Normen/Regelwerke  
DIN-Standards/regulations

DIN 18 800 part 7  
DIN 15018  
DIN 4132

Schweißprozesse  
welding processes

111 manual metal arc welding  
121 submerged arc welding with one wire electrode  
135 metal active gas welding  
783 drawn arc stud welding with ceramic ferrule or shielding gas

Grundwerkstoffe  
parent metals

S 235, S 275, S355 according to DIN EN 10025-2  
High temperature resistant steels 16Mo3 and 10CrMo 9-10 acc. to  
DIN EN 10028-2

Erweiterung/ Einschränkungen  
extensions/restrictions

High temperature resistant steels for power plant components;  
121 and 783 acc. to WPQR

Verantwortliche  
Schweißaufsichtsperson  
(Name, Vorname, Geburtsdatum,  
Qualifikation)

Blüher, Christian, born 1982-12-25, IWE

Welding supervisor  
(name, surname, date of birth, profession)

Verteter  
(Name, Vorname, Geburtsdatum,  
Qualifikation)

Brauer, Walther, born 1953-01-20, EWE

Deputy  
(name, surname, date of birth, profession)

Bemerkungen  
Remarks

Please see reverse side

Gültigkeitszeitraum  
Validity

from 2011-06-01 until 2014-05-31

Bescheinigungs-Nr.  
Verification certificate No.

8657/11

ausgestellt am  
issued on

2011-05-31  
Emeneth/En

Leiter der Prüfstelle  
(Name, Unterschrift, Stempel)  
Head  
(name, signature, stamp)

Allgemeine Bestimmungen  
siehe Rückseite  
General requirements p.t.o.

SLV Berlin-Brandenburg, NL der GSI mbH



## General requirements

1. Before carry-out welding works, this certificate – either as certified copy or photo copy – shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes, this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified, if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

Remarks: The requirements for carrying out welding operator tests and operators tests acc. to element 1310 are available with Mr. Walther Brauer.

As a support for the welding supervisors:

- Mr. Mario John, born 16.10.1973, master (technician)  $\cong$  level 3  
is at their disposal.

Welding works at the sites:

- OL 3 – Nuclear Island (Finland) FI-27160  
- Technip Offshore Finlany Oy Mäntylöto, FI 28880 Pori  
are included as to orders in Finland are concerned.

This certificate meets the requirements for the welding certificate acc. to DIN EN 1090-1,  
Table B.1, execution classes till EXC3 acc. to DIN EN 1090-2.

cc.:

1. Applicant (original)
2. Principal Building Inspection Authority of the State (if wanted)
3. Appropriate Branch of the Eisenbahn-Bundesamt (only if Ril 804 applies)
4. File