

Certificate

to the manufacturer's qualification for Welding of steel constructions acc. to DIN 18800-7: 2002-09
Class E

Dem Unternehmen
It is hereby certified that the firm

SIAG Stahlbau Ruhland GmbH & Co. KG

wird für den Betrieb in
in the plant

01945 Ruhland, Dresdener Str. 27a

disposes of the necessary specialists and appliances, to carry out welding on primary structural steel elements in the following fields of application:

Normen/Vorschriften
DIN-Standards/regulations

**DIN 18 800 part 7
DIN 15 018, DIN 4132,**

Schweißprozesse
Welding Processes

**111 Manual metal arc welding (Metal arc welding with covered electrode)
135 Metal active gas welding (MAG welding)
783 Drawn arc stud welding with ceramic ferrule or shielding gas
121 Submerged arc welding with one wire electrode acc. to procedure testing**

Grundwerkstoffe
Parent Metals

**S 235, S 275 and S 355 according to DIN EN 10 025
high temperature resistant steels 16Mo3 and 10CrMo 9-10 acc. to
DIN EN 10 028**

Einschränkungen/Erweiterungen
Restrictions/Extensions

high temperature resistant steels for power plant components

Schweißaufsichtsperson
*(Name, Vorname, Geburtsdatum, Beruf)
Welding Coordinator
(Name, christian name, date of birth, profession)*

Brauer, Walther, born 1953-01-20, EWE

Vertreter
*(Name, Vorname, Geburtsdatum, Beruf)
Deputy
(Name, christian name, date of birth, profession)*

Unger, Stephan, born 1981-09-17, IWE

Bemerkungen
Remarks

please see reverse side

Geltungsdauer
Validity

from 2009-01-01 until 2011-04-27

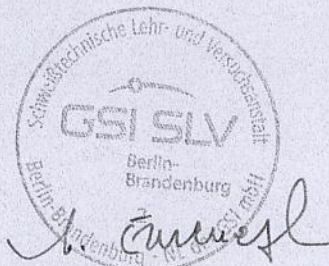
Eignungsbescheinigung-Nr.
Verification Certificate No.

7877/09

ausgestellt am
issued on

2009-01-05

Allgemeine Bestimmungen
*General requirements
p.t.o.*



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